

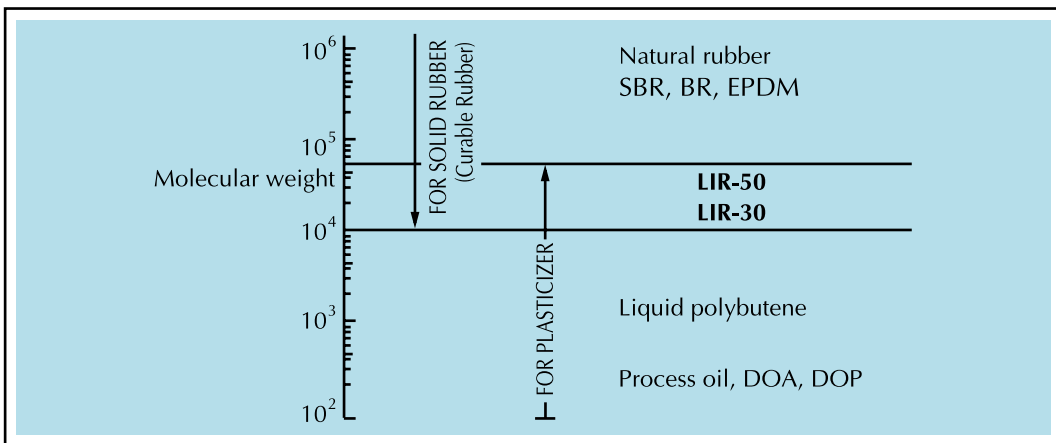
# **Kuraray Liquid Rubber**

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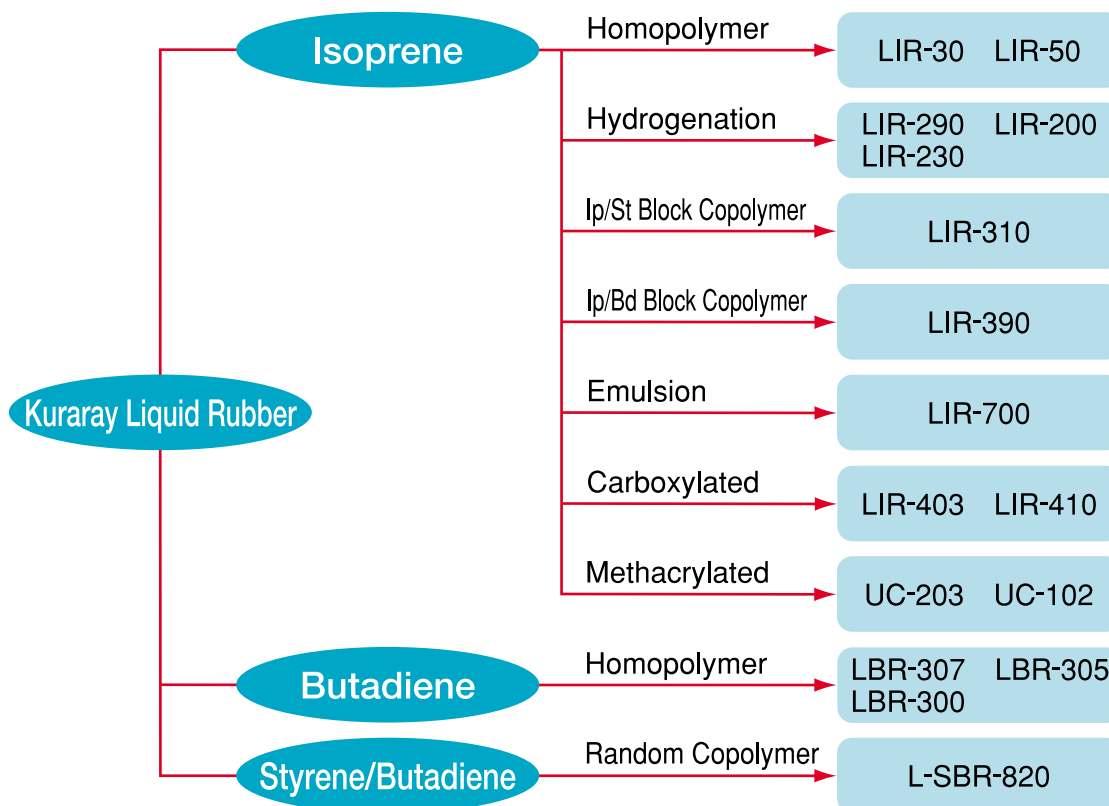
# Liquid Isoprene Rubber (“LIR”) Liquid Butadiene Rubber (“LBR”)

- LIR/LBR is a viscous liquid rubber based on isoprene and /or butadiene, which was originally synthesized by Kuraray Co., Ltd.
- LIR/LBR is colorless, transparent and almost completely odorless.
- LIR/LBR has a function as a “Reactive plasticizer.”  
In terms of function as a “Plasticizer”, LIR/LBR is the rubber with the highest molecular weight among materials which have the plasticizing function.  
In terms of function as a “Reactive”, it is “vulcanizable”.  
LIR/LBR is co-vulcanizable and /or co-crosslinkable with solid rubber such as NR, SBR, BR and EPDM using sulfur or peroxide.
- Some LIR/LBR grades are crosslinkable by reaction of its functional groups and are crosslinkable by UV irradiation.

## ■ “Molecular weight of rubbers and plasticizers”

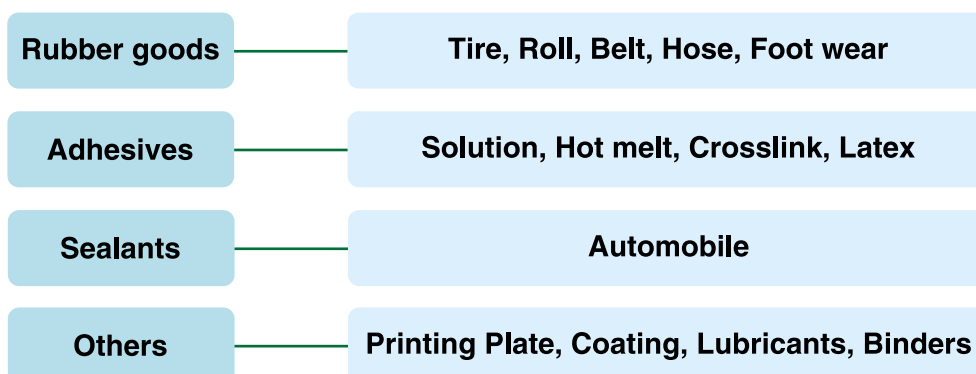


## Grades of “LIR/LBR”



## Applications of “LIR/LBR”

When functioning as a “Reactive plasticizer” and as “Crosslinkable”, LIR/LBR can be applied to the following applications.



## Typical properties of "LIR/LBR"

Category	Type	Grade	Structure	Number of functionality in a molecule	Molecular Weight	Melt Viscosity (Pa·s at 38°C)	Specific Gravity(g/cc)	Glass Transition Temp. (°C)	Features	Main applications
LIR (Isoprene)	Homopolymer	LIR-30	$\left[ \text{CH}_2 - \underset{\text{CH}_3}{\text{C}} = \text{CH} - \text{CH}_2 \right]_n$	—	28,000	70	0.91	-63	<ul style="list-style-type: none"> <li>• Good compatibility with diene Rubbers.</li> <li>• Well-balanced adhesive properties.</li> </ul>	<ul style="list-style-type: none"> <li>• Reactive plasticizer (NR, IR, SBR, BR)</li> <li>• Tire, Roll-</li> <li>• Pressure sensitive adhesives</li> <li>• Sealants (Automobile)</li> </ul>
		LIR-50	$\left[ \text{CH}_2 - \underset{\text{CH}_3}{\text{C}} = \text{CH} - \text{CH}_2 \right]_n$	—	54,000	500	0.91	-63		
	Block Copolymer	LIR-310	$\left[ \text{CH} - \text{CH}_2 \right]_m \left[ \text{CH}_2 - \underset{\text{CH}_3}{\text{C}} = \text{CH} - \text{CH}_2 \right]_n$	—	32,000	1,400	0.92	-63	<ul style="list-style-type: none"> <li>• Good compatibility with SIS.</li> <li>• Superior in Softness.</li> </ul>	<ul style="list-style-type: none"> <li>• Hot melt adhesives (SIS, SBS, EVA)</li> <li>• Sealants (Automobile)</li> </ul>
		LIR-390	$\left[ \text{CH}_2 - \underset{\text{CH}_3}{\text{C}} = \text{CH} - \text{CH}_2 \right]_m \left[ \text{CH}_2 - \text{CH} = \text{CH} - \text{CH}_2 \right]_n$	—	48,000	400	0.88	-95		
	Carboxylated	LIR-403	$\left[ \text{CH}_2 - \underset{\text{CH}_3}{\text{C}} = \text{CH} - \text{CH}_2 \right]_m \left[ \text{CH}_2 - \underset{\text{CH}_3}{\text{C}} = \text{CH} - \text{CH} \right]_n$	3	34,000	200	0.92	-60	<ul style="list-style-type: none"> <li>• Crosslinkable by metal compounds, epoxy compounds, isocyanate compounds, amine compounds.</li> <li>• Good adhesion with metals and fibers.</li> </ul>	<ul style="list-style-type: none"> <li>• Modifier of adhesion between rubber and metal, fabric.-Belts, Hose, Footwear-</li> <li>• Pressure sensitive adhesives</li> <li>• Sealants (Automobile)</li> </ul>
		LIR-410	$\left[ \text{CH}_2 - \underset{\text{CH}_3}{\text{C}} = \text{CH} - \text{CH}_2 \right]_m \left[ \text{CH}_2 - \underset{\text{CH}_3}{\text{C}} = \text{CH} - \text{CH} \right]_n$	10	30,000	430	0.92	-59		
	UV cure	UC-102	$\left[ \text{CH}_2 - \underset{\text{CH}_3}{\text{C}} = \text{CH} - \text{CH}_2 \right]_m \left[ \text{CH}_2 - \underset{\text{CH}_3}{\text{C}} = \text{CH} - \text{CH} \right]_n$	2	17,000	30	0.90	-60	<ul style="list-style-type: none"> <li>• Reactive at low temperature.</li> <li>• Crosslinkable by UV.</li> </ul>	<ul style="list-style-type: none"> <li>• Pressure sensitive adhesives (UV Crosslinkable)</li> </ul>
		UC-203	$\left[ \text{CH}_2 - \underset{\text{CH}_3}{\text{C}} = \text{CH} - \text{CH}_2 \right]_m \left[ \text{CH}_2 - \underset{\text{CH}_3}{\text{C}} = \text{CH} - \text{CH} \right]_n$	3	35,000	190	0.90	-60		
	Hydrogenated	LIR-200	$\left[ \text{CH}_2 - \underset{\text{CH}_3}{\text{CH}} - \text{CH}_2 - \text{CH}_2 \right]_n$	—	31,000	1,500	0.86	-59	<ul style="list-style-type: none"> <li>• Good compatibility with EPDM, SEPS and SEBS.</li> <li>• Superior in heat and weather resistance.</li> </ul>	<ul style="list-style-type: none"> <li>• Reactive plasticizer (EPDM)</li> <li>• Hot melt adhesives (SEBS, SEPS)</li> </ul>
		LIR-290	$\left[ \text{CH}_2 - \underset{\text{CH}_3}{\text{CH}} - \text{CH}_2 - \text{CH}_2 \right]_m \left[ \text{CH}_2 - \underset{\text{CH}_3}{\text{C}} = \text{CH} - \text{CH}_2 \right]_n$	(Iodine value= 40g/100g)	31,000	1,200	0.86	-59		
LIR-230		$\left[ \text{CH}_2 - \underset{\text{CH}_3}{\text{CH}} \right]_m \left[ \text{CH}_2 - \text{CH}_2 - \underset{\text{CH}_3}{\text{CH}} - \text{CH}_2 \right]_n$	—	21,000	1,000	0.87	-57			
Latex	LIR-700	$\left[ \text{CH}_2 - \underset{\text{CH}_3}{\text{C}} = \text{CH} - \text{CH}_2 \right]_n$	—	28,000	75 (Solid cont. =60wt%)	—	-63	<ul style="list-style-type: none"> <li>• Good compatibility with NR latex.</li> </ul>	<ul style="list-style-type: none"> <li>• Reactive plasticizer (NR latex, SBR latex)</li> <li>• Adhesive</li> </ul>	
LBR (Butadiene)	Homopolymer	LBR-307	$\left[ \text{CH}_2 - \text{CH} = \text{CH} - \text{CH}_2 \right]_n$	—	8,000	1.5	0.89	-95	<ul style="list-style-type: none"> <li>• Good compatibility with BR and SBS.</li> </ul>	<ul style="list-style-type: none"> <li>• Sealants (Automobile)</li> <li>• Reactive plasticizer</li> <li>• Pressure sensitive adhesives</li> </ul>
		LBR-305	$\left[ \text{CH}_2 - \text{CH} = \text{CH} - \text{CH}_2 \right]_n$	—	26,000	40	0.90	-95		
		LBR-300	$\left[ \text{CH}_2 - \text{CH} = \text{CH} - \text{CH}_2 \right]_n$	—	44,000	225	0.90	-95		
L-SBR (St/Bd)	Random Copolymer	L-SBR-820	$\left[ \text{CH} - \text{CH}_2 \right]_I \left[ \text{CH}_2 - \text{CH} = \text{CH} - \text{CH}_2 \right]_M \left[ \text{CH}_2 - \underset{\text{CH}_3}{\text{C}} = \text{CH} - \text{CH}_2 \right]_N$	—	8,500	350	0.95	-14	<ul style="list-style-type: none"> <li>• Good compatibility with S-SBR and E-SBR.</li> </ul>	<ul style="list-style-type: none"> <li>• Tire</li> </ul>

# Compound of “LIR/LBR”

## ■ LIR-50 for Rubber Compounds

Features: Improvement of processability.

Extruded Sample	ASTM D 2230*)	
	EDGE	SURFACE
	6	B
	10	A
	6	B

                    xcellent) <-----> 1 (poor)  
SURFACE : A (excellent) <-----> E (poor)



# *kuraray*

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